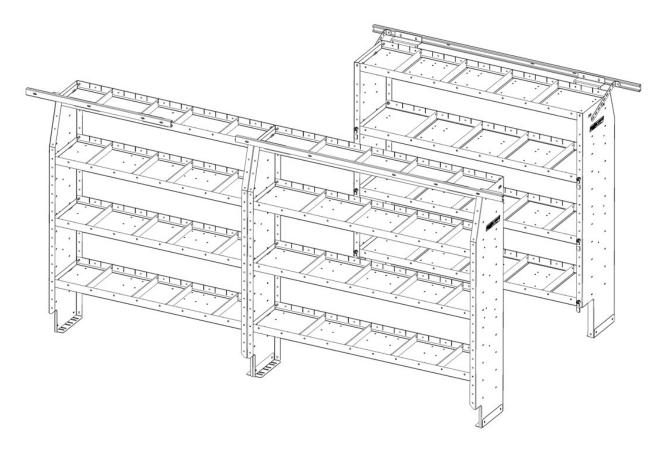
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VAN STORAGE SOLUTIONS FOR THE WAY YOU WORK™

INSTALLATION INSTRUCTIONS for RAM PROMASTER SHELVING MOUNTING KIT



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ATTENTION: PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS BEFORE ASSEMBLING, INSTALLING OR USING THIS PRODUCT.



PLAN YOUR VAN (TIPS FOR FASTER INSTALLATION)

- Follow these instructions to install your WEATHER GUARD® van shelving inside a RAM Promaster van.
- Using these mounting brackets you will be able to install the van shelving using pre-existing and drilled mounting holes.
- Take into consideration any REDZONE end panel mounting accessories to be used and the desired location. The shelves can be easily adjusted.
- Before drilling for the blind fasteners, check for electrical wiring and air-bag system components.

HARDWARE KIT

Description	Quantity
Mounting Plate	22
1/4"-20 x 3/4" Bolt	18
5/16"-18 x 1" Carriage Bolt	22
1/4"-20 Nylon Lock Nut	18
5/16"-18 Nylon Lock Nut	22
1/4" Washer	18
Blind Fastener Install Tool	1
5/16" Washer	36
Cap Rect. Red 3/4x1-5/8x1	6
M8-1.25 x 35mm Socket Cap Screw	14
M8-1.25 Blind Fastener	14

TOOLS REQUIRED

5mm Allen Wrench	Electric drill
7/16" Socket	Punch
7/16" Wrench	Hammer
1/2" Socket	1/4" drill bit
1/2" Wrench	3/8" drill bit
9/16" Wrench	1/2" drill bit
Level	Torque wrench
Marker	1" hole saw

M8-1.25 x 55mm Bolt

CAUTION

Be safe—always wear protective eyewear to keep debris out of your eyes when installing WEATHER GUARD® van products.

PARTS LIST

975201-3-01 118" WB Promaster	
Description	Quantity
Bracket (common)	6
Rear Mounting Channel (40.625")	2
Front Mounting Channel (32")	1
0 0	

975202-3-01 136" WB Promaster	
Description	Quantity
Bracket (common)	6
Rear Mounting Channel (51.25")	2
Front Mounting Channel (38")	1

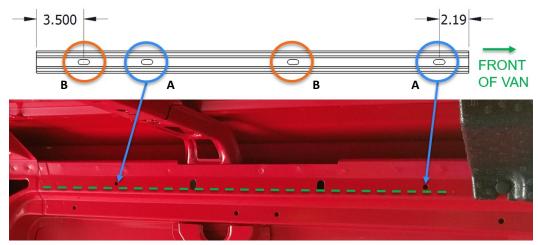
975203-3-01 159" WB Promaster		
Description	Quantity	
Bracket (common)	6	
Rear Mounting Channel (70")	2	
Front Mounting Channel (38")	1	

975204-3-01 159" EXT WB Promaster		
Description	Quantity	
Bracket (common)	9	
Rear Mounting Channel (86")	2	
Front Mounting Channel (38")	1	

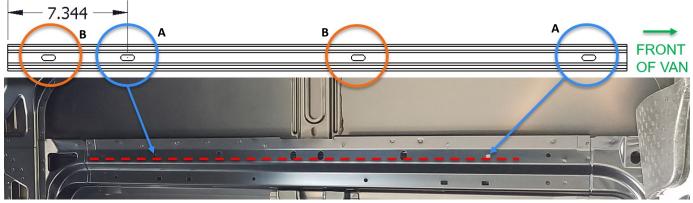
* Images not to scale.

- The mounting channels will bolt to the upper inside wall of the van using blind fasteners.
- Front mounting channel (driver side) is common across the 136", 159", & 159"EXT Promaster models. The 118" Promaster front channel is shorter and has different slot locations.
- Rear mounting channels install similarly but have different lengths and slot locations.
- The Weather Guard Van Installation Kit is compatible with OEM interior trim kit.

STEP 1. Mount Front (driver side) channel

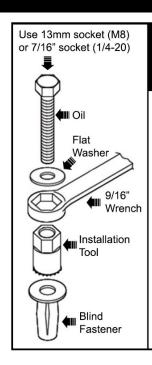


118" Wheelbase Front Channel



136", 159", & 159"EXT Wheelbase Front Channel

- Position the mounting channel to align **A** slots with the existing holes in the upper inside wall of the van (dimensions for reference only, shown for orientation).
- With the channel aligned to the existing holes, mark the van wall where the remaining **B** slots hit.
- Drill 1/4" pilot holes at the marked locations.
- Drill pilot holes out to 1/2"
- Install an M8 blind fastener in each of the drilled holes as well as in each of the existing holes (4 total blind fasteners)
 following the procedure shown on the next page.
- Using M8 bolts and washers, attach the mounting channel to the van wall with a 5 mm hex wrench.
- Tighten the bolts to 20 ft-lbs.



INSTALLATION PROCEDURE USING BLIND FASTENERS

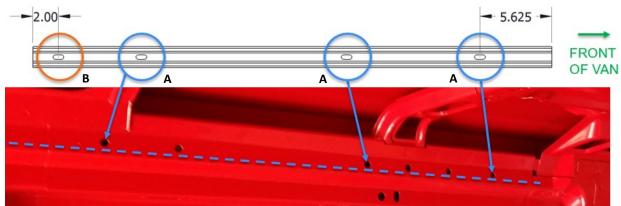
Place a drop of oil on the M8-1.25 x 55mm or 1/4-20 x bolt before assembling as shown on left.

Place the Blind Fastener in the hole and use a 13mm when installing M8 Blind Fastener or 7/16" socket when installing 1/4-20 Blind Fastener and driver to tighten the bolt until the Blind Fastener is fully seated.

When setting the bolt, it wil start out tight. As the Blind Fastener "bulbs" out it will get easier, until it bottoms out of sets.

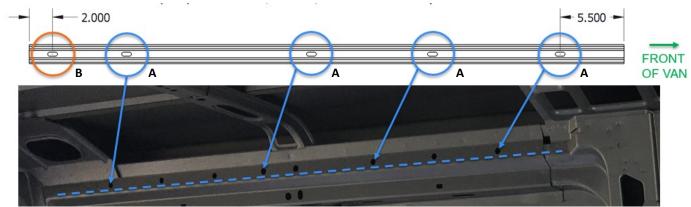
Make sure the Blind Fastener and the installation tool do not slip during the installation.

STEP 2a. Mount Rear Channels for 118" wheelbase.



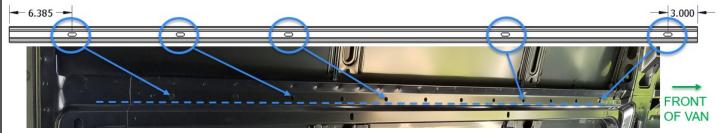
- Position the rear driver side mounting channel to align **A** slots with the existing holes in the upper inside wall of the van (dimensions for reference only, shown for orientation). Take note of, or mark, the van holes that line up with the channel slots.
- With the channel aligned to the existing holes, mark the van wall where the remaining **B** slot hits.
- Drill 1/4" pilot hole at the marked location.
- Drill pilot hole out to 1/2".
- Install an M8 blind fastener in the drilled hole as well as in each of the noted or marked existing holes (4 total blind fasteners) following the procedure shown above.
- Using M8 bolts and washers, attach the mounting channel to the van wall with a 5 mm hex wrench.
- Tighten the bolts to 20 ft-lbs.
- Repeat this process on the passenger side, noting that it will be a mirror of the image above (front of van will be to the left as will the 5.625 channel slot location).

STEP 2b. Mount Rear Channels for 136" wheelbase.



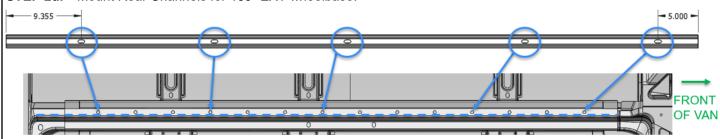
- Position the rear driver side mounting channel to align **A** slots with the existing holes in the upper inside wall of the van (dimensions for reference only, shown for orientation). Take note of, or mark, the van holes that line up with the channel slots.
- With the channel aligned to the existing holes, mark the van wall where the remaining B slot hits.
- Drill 1/4" pilot hole at the marked location.
- Drill pilot hole out to 1/2".
- Install an M8 blind fastener in the drilled hole as well as in each of the noted or marked existing holes (5 total blind fasteners) following the procedure shown on the previous page.
- Using M8 bolts and washers, attach the mounting channel to the van wall with a 5 mm hex wrench.
- Tighten the bolts to 20 ft-lbs.
- Repeat this process on the passenger side, noting that it will be a mirror of the image above (front of van will be to the left as will the 5.500 channel slot location).

STEP 2c. Mount Rear Channels for 159" wheelbase.



- Position the rear driver side mounting channel to align slots with the existing holes in the upper inside wall of the van (dimensions for reference only, shown for orientation). Take note of, or mark, the van holes that line up with the channel slots.
- Install an M8 blind fastener in each of the noted or marked existing holes (5 total blind fasteners) following the procedure shown on the previous page.
- Using M8 bolts and washers, attach the mounting channel to the van wall with a 5 mm hex wrench.
- Tighten the bolts to 20 ft-lbs.
- Repeat this process on the passenger side, noting that it will be a mirror of the image above (front of van will be to the left as will the 3.000 channel slot location).

STEP 2d. Mount Rear Channels for 159" EXT wheelbase.

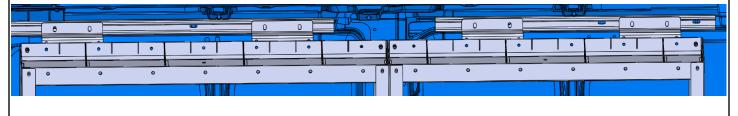


- Position the rear driver side mounting channel to align slots with the existing holes in the upper inside wall of the van (dimensions for reference only, shown for orientation). Take note of, or mark, the van holes that line up with the channel slots.
- Install an M8 blind fastener in each of the noted or marked existing holes (5 total blind fasteners) following the procedure shown on page 4.
- Using M8 bolts and washers, attach the mounting channel to the van wall with a 5 mm hex wrench.
- Tighten the bolts to 20 ft-lbs.
- Repeat this process on the passenger side, noting that it will be a mirror of the image above (front of van will be to the left as will the 5.000 channel slot location).

STEP 3. Position pre-assembled (minus mounting feet) shelving inside the van. Plan out positioning of the shelves and accessories relative to bulkhead and wheel well.



- Two shelf units next to each other on driver side should be bolted together through the end panels using 1/4-20x3/4" bolts, washers, and nylon lock nuts.
- STEP 5. Assemble two mounting brackets to the back of the top shelf lip on the farthest-out positions that still keep the bracket holes within the channels (see below—118" wheelbase shown) using two 1/4-20 x 3/4" bolts, washers, and nylon lock nuts. Do not torque them down at this point.



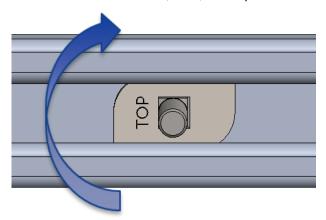
STEP 6. Position the carriage bolt plate such that you can read the word "TOP" and insert 5/16-18 carriage bolt from the bottom of the plate. Note: using a piece of masking tape (or equivalent) on back of the plate to lightly hold the carriage bolt to the plate may allow easier installation. You will need four plates per shelving unit plus two for each side (driver/passenger) for the end straps.





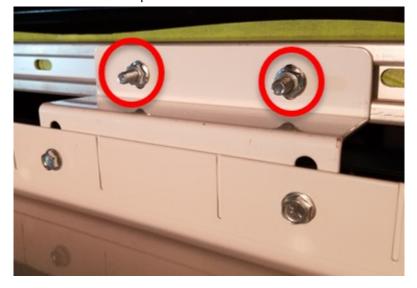


STEP 7. Insert the carriage bolt/plate assemblies through the mounting channel and rotate 90 degrees clockwise. Ten will be used on driver side and six will be used on passenger side when installing standard configuration of two and one shelving for driver side and passenger side, respectively. Note: 159" EXT Vans use three shelves on the driver side, thus, will require 14 carriage bolts/plates on driver side.

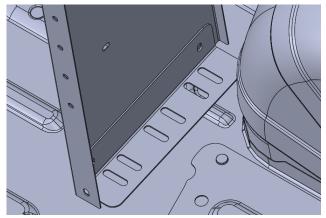




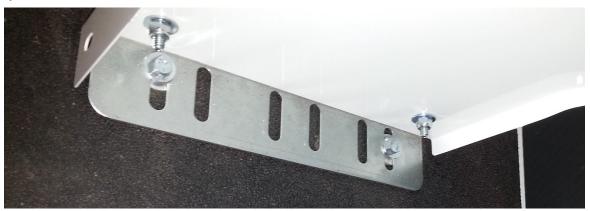
STEP 8. Position the shelves and carriage bolts/plates in desired location and fasten the shelves to the carriage bolt/plate using 5/16-18 nylon lock nuts and washers using 1/2" socket. Fine tune the position and alignment of the shelves in desired location. Torque them down to 13 ft-lbs.



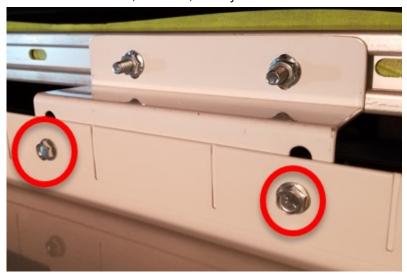
• STEP 9. Place the mounting foot to the inside of the end panel and mark drilling points. Use a spacer when mounting on uneven surface as shown below. Use a 1" hole saw if the van is equipped with floor mats. Use a 1/4" drill bit for pilot and 3/8" drill for 1/4-20 blind fasteners. Install 1/4-20 blind fasteners on the floor. Refer to blind fastener instruction on page 4. Always be sure to make sure you won't be damaging wiring, gas lines, or other critical vehicle systems when drilling.



STEP 10. Slip the mounting foot from the other side of the end panel and install using 1/4-20 x 3/4" bolts, washers, and nylon lock nuts. Install to floor blind fasteners using 1/4-20 x 1-1/2" bolts. Repeat steps 9 and 10 until all mounting feet are installed. Note that you only need to use one mounting foot where the driver side shelves join.



STEP 11. Torque down the 1/4-20 x 3/4" bolts, washers, and nylon lock nuts installed in STEP 5 to 76 in-lbs.

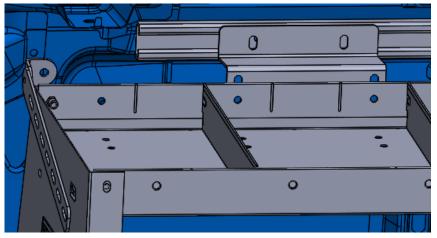


STEP 12. Loosely assemble L-bracket for the end straps to the carriage bolt/plate assembled in **STEP 6.** Use washer and 5/16-18 nylon lock nut using 1/2" socket. The face of the L-bracket that is perpendicular to the mounting channel may face front or rear of the van depending on the shelf size and configuration.





Note: In some cases, the L-bracket may not reach the channel and will need to be secured directly to the van wall using a blind fastener instead—namely the front passenger side end strap on a 118" wheelbase (shown below).



STEP 13. Install the end strap to the L-bracket using 1/4-20 x 3/4" bolt, washer, and nylon lock nut using 7/16" wrench and socket. Position the strap such that it is inline with the end panel. Align the end strap to one of the holes on the end panel and secure it using 1/4-20 x 3/4" bolt, washer, and nylon lock nut. Make sure all components are aligned and tighten.







STEP 14. Make sure all shelves are aligned and make sure all bolts and nuts are properly torqued to spec. use 76 inlbs for 1/4-20 hardware and 13 ft-lbs for 5/16-18 hardware.



This product is only intended and safe for use in storing and transporting small tools, equipment and other similar materials. These instructions are to be followed using the parts and fasteners supplied for proper installation. Any modifications or improper installation of this product will create a hazardous condition that could result in death, serious personal injury and/or property damage.

All floor mounting bolts near the fuel tank area should be installed from the underside of the vehicle, to guard against the fuel tank being punctured in the event of a collision. This would mean not using Blind Fasteners in this area. Holes in this area should be 5/16". Ensure ample space in roof ribs and sidewall ribs for mounting screws so as not to puncture exterior roof or wall.

Do not install this product where it could interfere with deployment of air bags. Failure to comply could result in death or serious body injury.

- NOTICE -

Any modification or unintended use of this product shall immediately void all manufacturers warranties. Manufacturer disclaims all liability for injuries to persons or property resulting from any modification to, or unintended use of this product.

KNAACK LLC LIMITED LIFETIME WARRANTY FOR WEATHER GUARD® PRODUCTS

WEATHER GUARD® Products — Limited Lifetime Warranty (Purchased on or after 1/1/2009)

Knaack LLC (the "Manufacturer") warrants to the original purchaser only that WEATHER GUARD® Truck and Van Products (the "WEATHER GUARD® Product") will be free from defects in material and workmanship from the date of purchase and continuing for the expected lifetime of the WEATHER GUARD® Product. A copy of the original sales receipt must be supplied to the Manufacturer at the time a warranty claim is made. This warranty terminates if the original purchaser transfers the WEATHER GUARD® Product to any other person.

What is Covered

All WEATHER GUARD® Products identified above that are purchased on or after January 1, 2009.

What We Will Do to Correct Problems

Subject to the limitations and exclusions described in this limited warranty, the Manufacturer will remedy defects in materials or workmanship by providing one of the following remedies at its option and without charge to the original purchaser for parts or labor: (a) repairing the defective portion of the WEATHER GUARD® Product or (b) replacing the entire WEATHER GUARD® Product. In addition, the manufacturer may elect at its option, not to repair or replace the WEATHER GUARD® Product, but rather issue to the original purchaser a refund equal to the purchase price paid for the WEATHER GUARD® Product or a credit to be used toward the purchase of new WEATHER GUARD® Product.

What is Not Covered

This limited warranty expressly excludes:

- Defects caused by normal wear and tear, cosmetic rust, scratches, accidents, unlawful vehicle operation, or modification to the product, or any types or repair of a WEATHER GUARD® Product other than those authorized or provided by the Manufacturer.
- Defects resulting from conditions beyond the Manufacturer's control including, but not limited to misuse, overloading, or failure to assemble, mount or use the WEATHER GUARD® Product in accordance with the Manufacturer's written instructions or guidelines included with the WEATHER GUARD® Product or made available to the original purchaser.
- Damage to the contents of the box or vehicle.
- TO THE EXTENT PERMITTED BY LAW, IN NO EVENT SHALL THE MANUFACTURER BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING ANY ECONOMIC LOSS, WHETHER RESULTING FROM NON-PERFORMANCE, USE, MISUSE OR INABILITY TO USE THE WEATHER GUARD® PRODUCT OR THE MANUFACTURER'S NEGLIGENCE.

No Other Express Warranty Applies

This Limited Lifetime Warranty is the sole and exclusive warranty for WEATHER GUARD® Products. No employee, agent, dealer, or other person is authorized to alter this warranty or make any other warranty on behalf of Knaack LLC.

Notification Procedures

If the WEATHER GUARD® Product does not conform with the terms of this limited warranty, the original owner must promptly notify the Manufacturer in writing upon discovery of the nonconformity. In order to receive the remedies under this limited warranty, the warranty claim must describe the nature of the nonconformity, and a copy of the original sales receipt, invoice, bill or other proof of purchase must accompany the claim. Repairs or modifications made to the WEATHER GUARD® Product by other than the Manufacturer or its authorized agent will nullify this limited warranty. Coverage under this limited warranty is conditioned at all times upon the owner's compliance with these required notification and repair procedures. Warranty claims must include reciprocal contact information and may be made via certified mail to:

Knaack LLC ATTN: Warranty Claims
420 E. Terra Cotta Avenue Crystal Lake, IL 60014
If you have any questions, please call toll free at 1-800-456-7865.

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