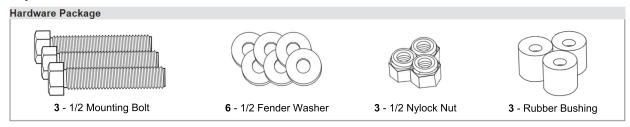


## **Refueling Tank Installation Instructions**

## THIS TANK IS FOR PRIVATE USE AND IS TO BE USED ONLY AS A TRANSFER TANK! IT MUST NEVER BE CONNECTED TO A VEHICLE'S EXISTING FUEL SYSTEM AS AN AUXILIARY FUEL TANK!

- Do not weld or cut on this tank for any reason.
- Do not pressurize this tank.
- This tank does meet D.O.T. requirements for flammable fuels. Note that gasoline is a flammable fuel.
- This tank must be mounted securely to the transporting vehicle truck.
- The hoisting rings must not be used when liquid is in the tank. It must be emptied before moving.
- Remove the filler cap slowly. Internal pressure can build up and vent suddenly when the cap is loosened.
- There must be a filter in the pump system used to transfer fluids from this tank.
- Follow the mounting instructions and use the rubber mounting kit provided. Proper mounting procedures must be observed to maximize the tank life. Mounting is not required, but is recommended.
- Improper mounting and/or use of third party kit in lieu of included rubber mounting kit will void warranty.
- Each state's Fire Marshall regulates fuel transportation, and the laws can vary from state to state.
- The tank user must contact the local authorities for correct regulations before filling this tank.
- The filler cap provided with this tank is designed to relieve pressure at 2 to 3.5 psi, and vacuum release at 2 oz. Transfer pumps with a flow rate greater than 25 GPM will exceed the cap's ability to vent.

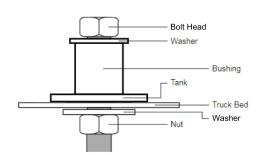
## **Required Hardware:**



## **MOUNTING PROCEDURE:**

- 1. Check the hardware kit to ensure that all components are accounted for. Refer to the kit component list.
- 2. Place the tank in the desired location in the bed of pick-up (Be sure the tank is not rubbing the edges of the cargo bed).
- 3. Mark location of (3) mounting holes in the mounting bracket at the desired location (Remove tank before drilling holes).
- 4. Drill 9/16" holes in marked locations (CAUTION!: Check to ensure the area is free of fuel lines, brake lines, and wiring).
- 5. a) Slip tank mounting feet over drilled 9/16" holes.
- b) On top of tank mounting feet, attach Bushings, Fender Washers & Mounting Bolts.
- c) Secure Mounting Bolts by attaching remaining Washer & Nut onto the bottom of each Mounting Bolt underneath truck bed.
- 6. Do not over tighten Nut! Compress bushing 1/8" to 1/4" only!

7. (OPTIONAL) If your tank included a pump at time of purchase, please see the instructions included in the pump packaging for proper mounting procedure.



Questions please call: 1-877-230-2736